## Basic Breakout With Analog Out - QCI-BO-B1A

## QCI-BO-B1A



## Technical Document:QCI-TD048

## Product Overview

All SilverDust controller/drivers can generate a pulse width modulated (PWM) output on I/O \#2 using the PWM Output (PWO) command. The B1A breakout translates the PWM output into an analog output using an active filter. The resolution of the analog output is 10-bit. Actual accuracy is dependent upon system wiring and load impedance.

The breakout connects directly to the SMI port on SilverDust controller/drivers, and breaks out power, communication and I/O. The B1A does not work with the SilverNugget controller/drivers.

The provided screws lock the breakout to the SMI port (DB15HD connector). There are two, 8 position, terminal blocks that breakout all 15 pins.

Besides the special circuitry on I/O \#2, the QCI-BO-B1A is the same as the Basic Breakout QCI-BO-B1. See Technical Document QCI-TD036 for details.

Terminal Connector Wire Range: 16-28 AWG

## Pin-Out Descriptions



| 1 | V+ (12-48 VDC) |
| :--- | :--- |
| 2 | RS-485B/RS-232 TX |
| 3 | +5 V OUTPUT 100mA |
| 4 | I/O \#3 |
| 5 | I/O \#6 |
| 6 | POWER GROUND |
| 7 | V+ (12-48 VDC) |
| 8 | LOGIC GROUND |
| 9 | I/O \#2 PWM |
| 10 | I/O \#5 |
| 11 | POWER GROUND |
| 12 | RS-485A/RS-232 RX |
| 13 | I/O \#1 |
| 14 | I/O \#4 |
| 15 | I/O \#7 |

* RS-485 A
** RS-485 B

Note: The onboard copper weight and trace width will only allow power daisy chain up to three units.

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## How to Use

Configure the PWO command to get duty cycle from lower or upper word of any register. As this word ranges from -32768 to 32767, the PWM output (I/O \#2) duty cycle ranges from 0 to $100 \%$ at 3.3 V . The B1A filters this PWM output and amplifies it to 0-5V.

Note: PWO "Mode" parameter may have the following values:
Disable, High Word, Low Word
Use the following equation to determine the Register Value (R) for the desired B1A output voltage (Vo):

$$
\mathrm{R}=[(V o-2.5) / 2.5] * 32767
$$

## Example 1:

Desired analog output is 1.75 volts.

1) Configure PWO to get duty cycle from lower word of User Register 11.
2) Set Register 11 according to the following equation:

$\mathrm{R}=[($ Vo-2.5) $/ 2.5] * 32767$
$\mathrm{R}=[(1.75-2.5) / 2.5] * 32767$
$R=-9830.1 \approx-9830$


## Example 2:

Output Analog Actual Velocity
All SilverLode servo systems store velocity in Register 7 [Velocity 1 |Velocity 2]. Velocity 1 is the actual velocity filtered once. Velocity 2 is the actual velocity filtered twice. The above example uses Velocity 2. Velocity 2 is a signed 16 -bit number where -32768 is -4000 RPM and +32767 is +4000 RPM. At zero speed, the output voltage will be 2.5 volts.

## Example 3:

Using Analog Output for Torque
All SilverLode servo systems store torque in Register 9 [Control|Torque]. The lower word is the actual output torque on the motor shaft. Torque values of -30000 is $-150 \%$ torque and +30000 is $+150 \%$ torque. The minus and plus represents clockwise and counter clockwise torque. A value of 0 is zero torque.


