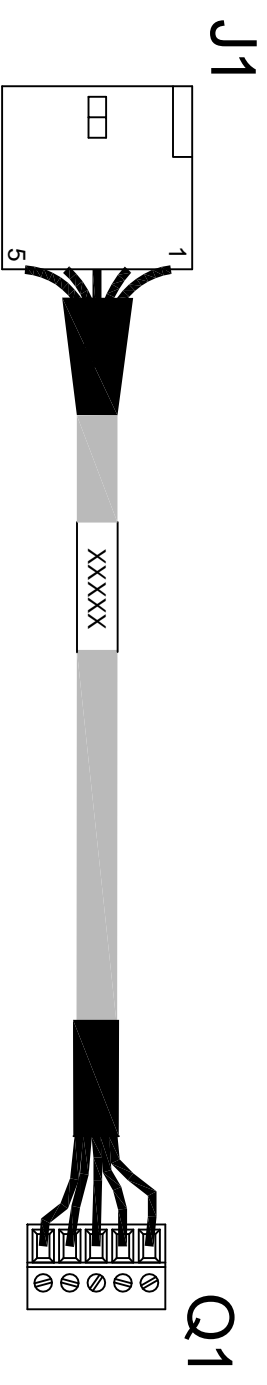


22 May 2006

Wire #	Gage	Color	From	To	Signal
1	20	RED	J1-1	Q1-3	MOT B+
2	20	BLUE	J1-2	Q1-4	MOT B-
3	20	YELLOW	J1-3	Q1-1	MOT A+
4	20	WHITE	J1-4	Q1-2	MOT A-
5	18-20	GRN/YEL	J1-5	Q1-5	Chassis GND

Motor Interface Cable



- ### M-Grade System
- > Connects Controller/Driver to Motor
 - SilverDust D2 (MG)
 - M-Grade 17 or 23 Frame Motor/Encoder

QCI-C-1BS-4AS-nm

(nm = length in feet)

* Not Actual Size